



Closing Instructions for The Delpak Leverlock Ring

CSC Form QA-FM-L271

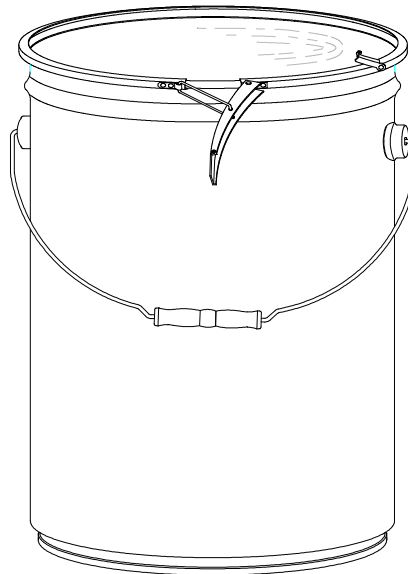
Rev. 2

Date 08/07/02

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(UN RingSeal with R2 Leverlock Ring)

1. Verify that the EPDM gasket(s) are in place on the 2-inch buttress plug.
2. Tighten the buttress plug to a torque value of 250 in-lbs. using a preset calibrated torque wrench.
3. Place the HDPE filled liner into the empty steel overpack.
4. Place the steel RingSeal cover on the overpack.
5. Position the Leverlock Ring around the top of the steel overpack with the locking clip positioned up. For proper closure, the Leverlock Ring should cover the lip of the cover and the curl of the overpack.
6. Clamp Ring into place by pushing lever into closed position.
7. Rotate locking clip clockwise and push the eye of the locking clip through the groove of the lever, while at the same time, ensuring that the small tab at the end of the lever is tucked beneath the pocket at the center of the locking clip.



Signature: _____

Michael S. De...



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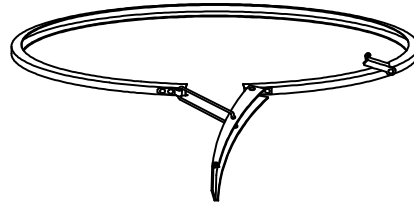
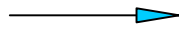
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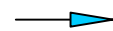
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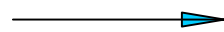
6. LEVER LOCK RING



5. UN RING SEAL COVER



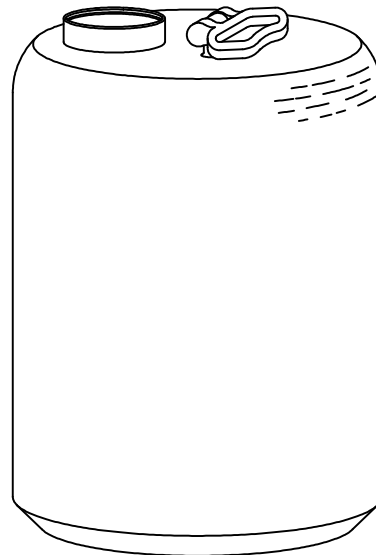
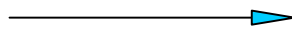
4. 2" BUTTRESS PLUG



3. EPDM GASKET



2. HDPE LINER



1. STEEL OVERPACK (PAIL)

