



## Rieke FlexSpout Closing Instructions

CSC Form QA-FM-L253

Rev. 2

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### **Manual Hand-Operated Application:**

1. Place the container securely on a flat surface.
2. Place the Rieke FlexSpout in the opening at the top of the pail.
3. Use the Rieke Hand Crimping Tool (FS-600) to seal the FlexSpout to the opening.
4. Place the Rieke Hand Crimping Tool evenly over the fitting at the top of the container.
5. In the resting position, the handles of the tool should be at approximately a 45° angle to the top of the container.
6. Grip both handles with each hand and apply an even downward movement until the handles are in a position parallel with the top of the container.
7. It is important that the tool is resting evenly on the fitting when applying the crimp. A “cocking” or tilting of the tool will result in an improper seal and will cause leakage or contamination of the container’s contents.
8. A Rieke Gage (G101-1) can be used to check the crimp of the fitting to the pail. If a proper crimp was made, the gage should pass freely over the fitting.

### **Pneumatic / Semi-Automatic Application:**

1. Place the container securely on a flat surface.
2. Place the FlexSpout in the opening at the top of the pail.
3. Use the Rieke Pneumatic Crimping Tool (IA-FS-600) to seal the FlexSpout to the opening.
4. Place the Rieke Pneumatic Crimping Tool evenly over the fitting at the top of the container.
5. It is important that the tool is resting evenly on the fitting when applying the crimp. A “cocking” or tilting of the tool will result in an improper seal and will cause leakage or contamination of the container’s contents.
6. A Rieke Gage (G101-1) can be used to check the crimp of the fitting to the pail. If a proper crimp was made, the gage should pass freely over the fitting.

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