



UNi-Pak Liner Closing Instructions

CSC Form QA-FM-L273

Rev. 1

Date 10/15/02

Page 1 of 2

1. Position the liner into the empty pail as shown.
2. Fill liner/pail with designated material.
3. A polyethylene or compatible sheet liner may be placed (if desired), over the opening at the top of the pail. Be sure to center the sheet liner, so that it covers the entire opening.
***Note:** Using the polyethylene sheet liner will make the package ineligible for air transport due to performance limitations on the hydrostatic pressure test.
4. Place the Hiperform Liner cover on top of the pail.
5. Position the closing tool on top of the Hiperform Liner cover. The jaws of the closing tool should be centered between the lugs. Apply downward pressure on the closing tool to ensure that the eye lugs are below the curl of the pail.
6. **For Automated / In-line Closing Tool:**
 - a. Check that the tool is centered evenly on top of the cover.
 - b. Once the crimping cycle is complete, verify that the lugs of the cover are completely tucked under the curl of the pail.

For Pneumatic Semi-Automatic Tool:

- a. Adjust the air pressure to the recommended 100psi. Connect the air line to the closing tool.
- b. Press and hold the actuator buttons until crimping operation is complete.
- c. Turn the closing tool 90° and repeat step b.
- d. Once the crimping cycle is complete, verify that the lugs of the cover are completely tucked under the curl of the pail.

Signature: _____



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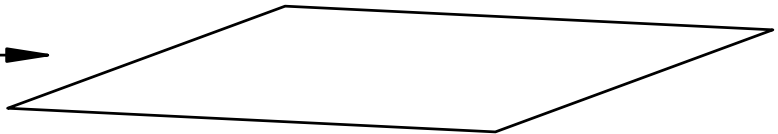
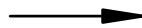
Date 10/15/02

Page 2 of 2

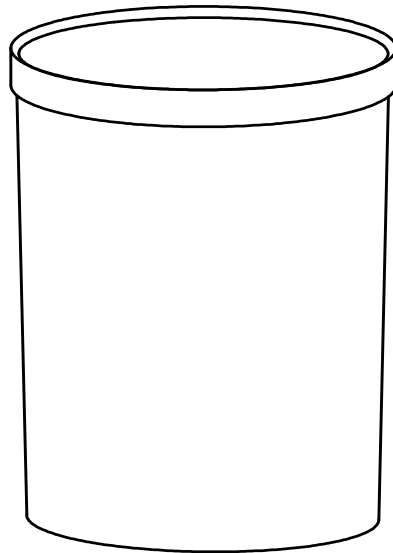
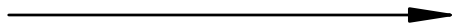
4. HYPERFORM LINER COVER



3. SHEET LINER (OPTIONAL)



2. PAIL LINER



1. STEEL OVERPACK (PAIL)

