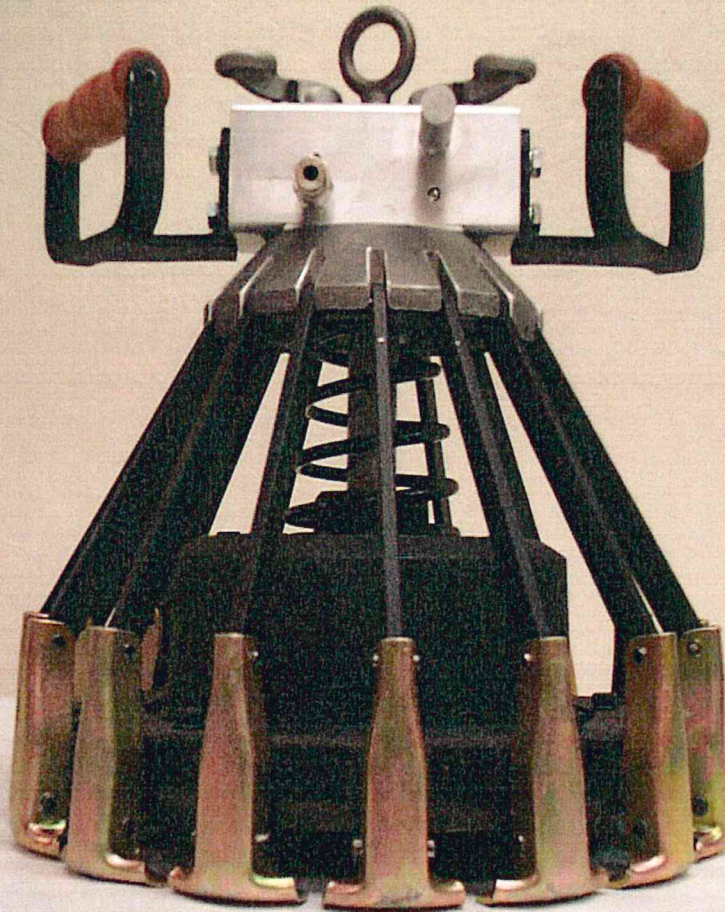




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EUROPEAN SALES – STUURMAN BV - Postbus 35 - Wormerveer, Holland - E-Mail info@stuurman.com

CLOSING OPERATION GUIDE

AIR OPERATED CLOSING TOOL

Model 910A-HP – 11 1/4"

This tool is designed to close Steel 16 Lug covers to a steel pail body. Carando's closing tool is preset at the factory for an 11-1/4" I.D. pail and should not require any further adjustments in the field.

This tool **WILL NOT SUCCESSFULLY NOR SAFELY CLOSE ANY OTHER SIZE CONTAINER. DO NOT ATTEMPT TO ADJUST THE TOOL FOR ANY OTHER SIZE CONTAINER OR LID.**

1. Place a correctly sized steel lug cover on the steel pail.
2. Position the closing tool on the cover allowing the full weight of the tool to rest on the cover and pail assembly.
3. Actuate tool by depressing and holding the two (2) push buttons until the tool completes the down stroke.
4. Release the buttons and allow the tool to return to its full open position.
5. Remove the tool from the pail and cover assembly.
6. Inspect the assembly for proper and acceptable closure.
7. Lubricate U Cup with 10 weight non detergent oil

AIR PRESSURE NO HIGHER THAN 80 PSI

NOTE:

IT IS THE SHIPPER'S RESPONSIBILITY TO INSURE THAT THE CLOSURE CONFORMS TO THE APPLICABLE REGULATION FOR THE PRODUCT PACKAGING. CARANDO TECHNOLOGIES, INC. ASSUMES NO LIABILITY FOR INCORRECTLY PACKAGED MATERIALS OR FAILURE OF THE PAIL AND LUG COVER ASSEMBLY.

******CAUTION******

THIS TOOL IS NOT A NON-SPARKING TOOL.

PINCH POINTS ARE PREVALENT.

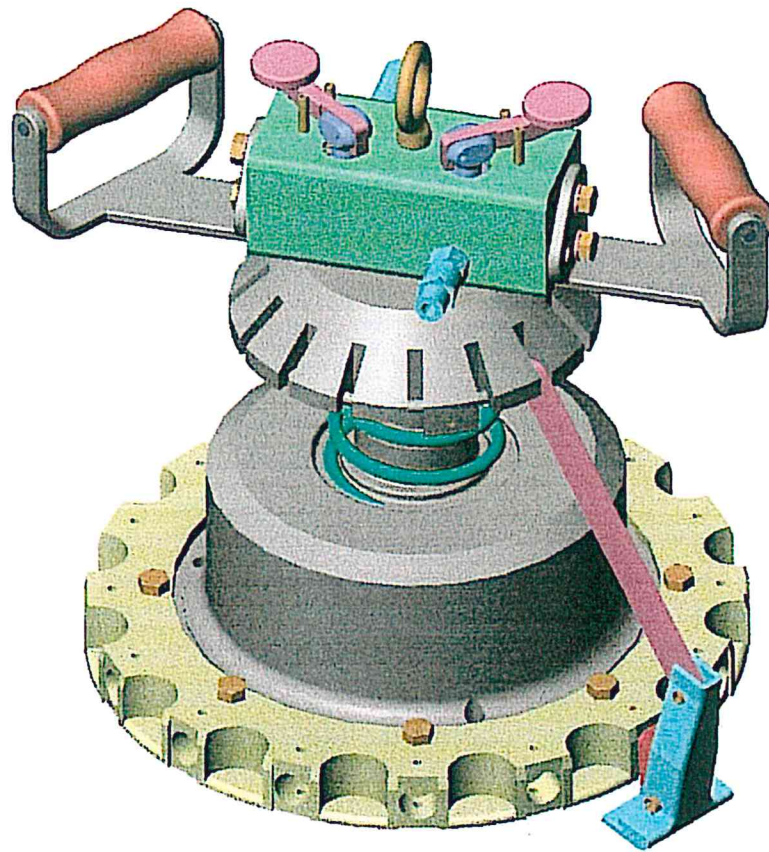
**BOTH HANDS MUST GRIP THE HANDLE GRIPS AT ALL TIMES
DURING THE OPERATION OF THE TOOL.**

NOTICE OF DISCLAIMER

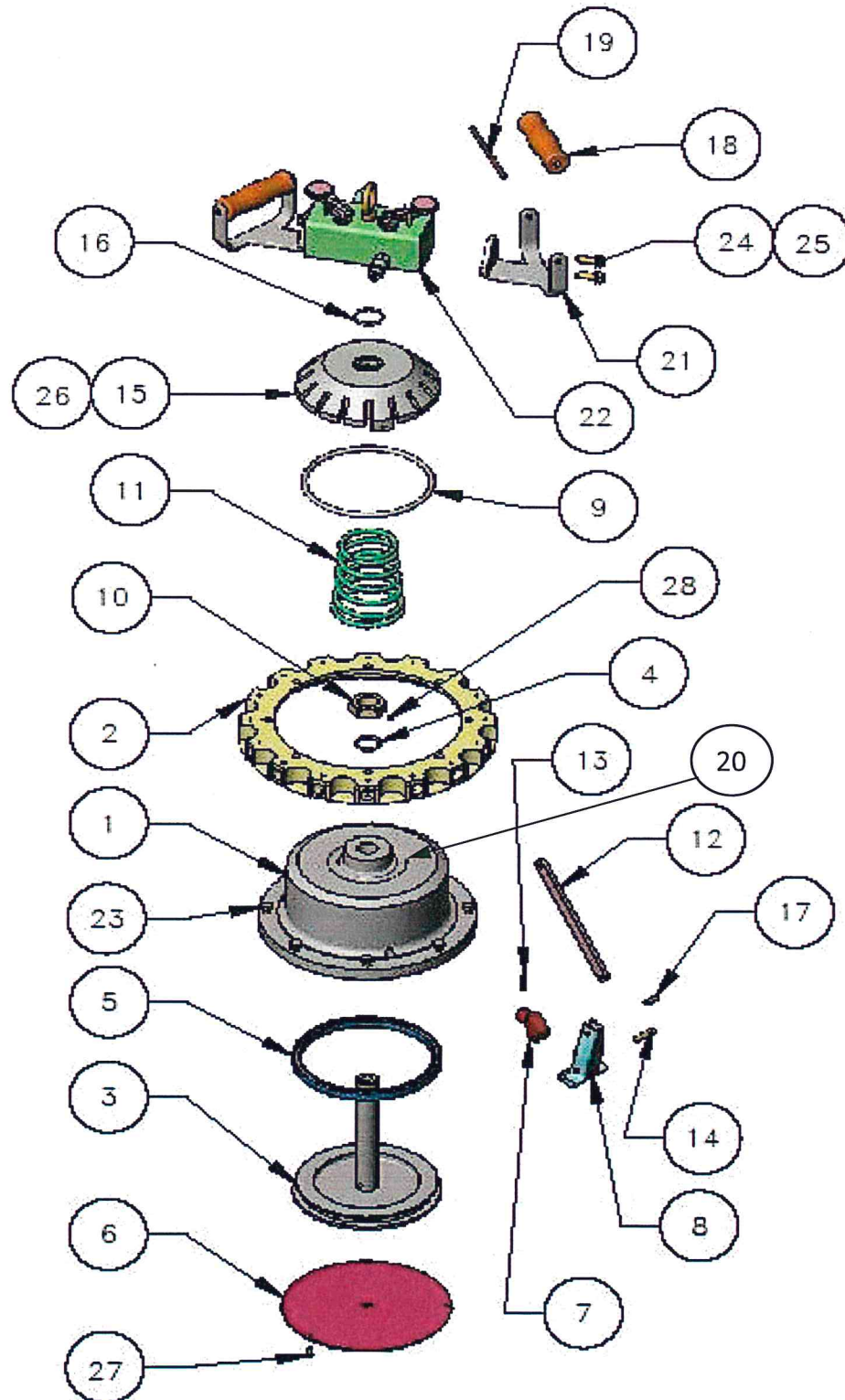
DUE TO THE WIDE VARIETY OF STEEL PAIL CONSTRUCTION AND DESIGN METHODS UTILIZED WITHIN THE STEEL PAIL INDUSTRY, BOTH DOMESTIC AND INTERNATIONAL, CARANDO TECHNOLOGIES PROVIDES NO WARRANTY, EXPRESSED OR IMPLIED, AS TO CLOSURE PERFORMANCE OF OUR CLOSING TOOLS MEETING ANY REGULATORY AGENCY'S CLOSURE SPECIFICATIONS.

IT IS THE SHIPPER'S RESPONSIBILITY TO ENSURE THAT THE CLOSURE CONFORMS TO THE APPLICABLE REGULATION FOR THE SPECIFIC PRODUCT PACKAGE. THE SHIPPER AND THE PAIL MANUFACTURER WILL NEED TO PERFORM THE REQUISITE REGULATORY TESTING.

MODEL 910A-HP 11 1/4" HIGH PERFORMANCE
AIR OPERATED CLOSING TOOL



MODEL 910A-HP 11 ¼" HIGH PERFORMANCE
AIR OPERATED CLOSING TOOL



MODEL 910A-HP 11 1/4" HIGH PERFORMANCE
VALVE MANIFOLD ASSEMBLY

